## SM/SC-M



### Size 16 stamped and formed contacts for TRIM TRIO connectors

#### **Description**

Size 16 SM/SC .063" (1.6mm) diameter contacts are two piece strip formed crimp snap-in pin and sockets.

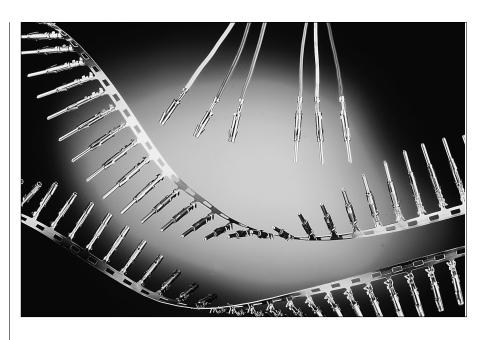
These contacts consist of a crimp body made of high conductive copper alloy, and a stainless steel retaining spring featuring retention in the housing cavity and a closed entry socket to prevent probe damage. The contact with its open barrel is standard available on srtip and packaged with 3000 pcs on reel. This reel packaging combined with semi or even full automatic crimp tooling provides the added advantage of a lower installed cost.

#### **Features and benefits**

- Made from high conductive copper alloy with gold or tin over nickel plate finish.
- Two piece construcion with dual purpose spring which serves for contact retention and protects the body against damage.
- Contacts available on reel (standard) and in bulk packing (100 pcs).
- Suitable for high volumes and lower installation cost.

#### **Performance characteristics**

| Current rating:              | 13 Amp              |  |  |
|------------------------------|---------------------|--|--|
| Contact resistance:          | $\leq$ 6 m $\Omega$ |  |  |
|                              |                     |  |  |
| Contact retention in body:   | 65 N min.           |  |  |
| Individual insertion force:  | 3.5 N max.          |  |  |
| Individual withdrawal force: | 0.55 N min.         |  |  |



#### **Construction**

Contact body: High conductive copper alloy.

Outer spring: Stainless steel

#### **Plating table**

S6 = 0.75m Gold min. in contact area, flash on crimp barrel over Nickel.

D70 = Gold flash all over, over Nickel.

TK6 = Preplated Tin all over.

#### **Connector accommodation**

Any TRIM TRIO size 16 contact can be used in any contact position in any connector in the TRIM TRIO size 16 interconnection system.

- · MS-M / MSG / MB
- SMS Qikmate
- utg
- UTP
- UTO
- MBG

#### Note:

Reeled contacts are for applicator with left side feeding.

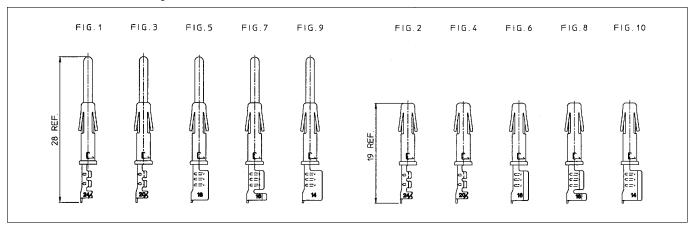
#### **How to order**

|                       |   | SM<br>SC      | 16<br>16     | M<br>M |  |
|-----------------------|---|---------------|--------------|--------|--|
| ntact type:           | <b>SM:</b> Male contact <b>SC:</b> Female contact                           |               |              |        |  |
| WG Size:              | 14, 16, 20, 24  |               |              |        |  |
| Type of crimp barrel: | American open crimp b   | oarrel        |              |        |  |
| Packing:              | No digit: Contacts on L: Preformed loose pie                                | ,             | 00 per reel) |        |  |
| Design variation      | 1 : Only wire crimp fo<br>: Wire + insulation c<br>11 : Wire + insulation c | rimp for size | s 20 and 24  |        |  |
| Plating indication:   | See plating table   |               |              |        |  |

# SM/SC-M



#### Standard SM/SC crimp contacts: Contact size 16 - Pin diameter 1.6mm (.063")



#### **Dimensional table**

| Part number: contacts on strip<br>Loose pieces |      |                 | Wire size |         |             | BA#2                |                   |
|--|------|-----------------|-----------|---------|-------------|---------------------|-------------------|
| Pin contacts                                   | Fig. | Socket contacts | Fig.      | AWG     | mm²         | Insulation diameter | Wire strip length |
| SM24M1S6                                       | 1    | SC24M1S6        | 2         | 26 - 24 | 0.13 - 0.25 | 0.89 - 1.58         | 4.0               |
| SM24ML1S6                                      |      | SC24ML1S6       |           |         |             |                     |                   |
| SM20M1S6                                       | 3    | SC20M1S6        | 4         | 22 - 20 | 0.35 - 0.50 | 1.17 - 2.08         | 4.0               |
| SM20ML1S6                                      |      | SC20ML1S6       |           |         |             |                     |                   |
| SM16M1S6                                       | 5    | SC16M1S6        | 6         | 18 - 16 | 0.80 - 1.50 | 3.0                 | 6.35              |
| SM16ML1S6                                      |      | SC16ML1S6       |           |         |             |                     |                   |
| SM16M11S6                                      | 7    | SC16M11S6       | 8         | 18 - 16 | 0.80 - 1.50 | 2.0 - 3.0           | 4.65              |
| SM16ML11S6                                     |      | SC16ML11S6      |           |         |             |                     |                   |
| SM14M1S6                                       | 9    | SC14M1S6        | 10        | 14      | 2.0 - 2,5   | 3.2                 | 6.35              |
| SM14ML1S6                                      |      | SC14ML1S6       |           |         |             |                     |                   |

For other platings: See plating table.

#### **Crimptooling table**

| Size     | Hand crimp tooling                          | for loose contacts                | Automatic c<br>contact                        | Extraction<br>tooling |                 |
|----------|---|-----------------------------------|---|-----------------------|-----------------|
|          | Hand tools<br>die set included              | M8ND<br>Die set<br>(not included) | P100 MAN<br>Mini Applicator<br>(not included) | (Stripper - crimper)  | toomig          |
| 24       | y16SCM2 (ratchet)                           | N24RT11                           | MLS0318B                                      |                       |                 |
| 20       | y 14SCM2 (not ratchet)<br>y 14MTV (ratchet) | N20RT29                           | MLS0555A                                      |                       |                 |
| 16M(L)11 | y16SCM2 (ratchet) y14SCM2 (not ratchet)     | N16RT26                           | MLS0356A                                      | SC10S1                | RX2025GE1<br>or |
| 16M(L)1  | y 14SCM (ratchet)<br>y 14MTV (ratchet)      | N16RT24                           | MLS1579                                       |                       | RX2025GE2<br>or |
| 14       | y 14SCM (ratchet)<br>y 14MTV (ratchet)      | N 14RT 13                         | MLS1047                                       |                       | RX16D11D1       |

For detailed information on crimp tooling : See crimp tooling section